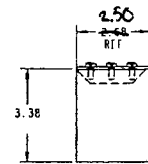
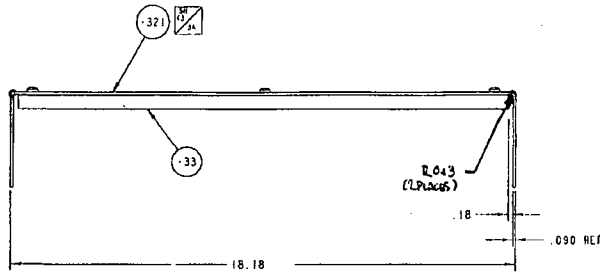
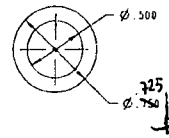
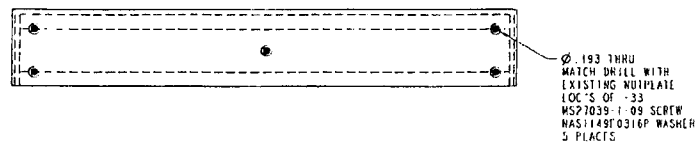
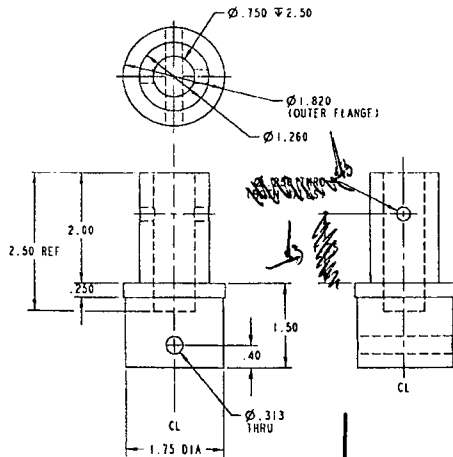
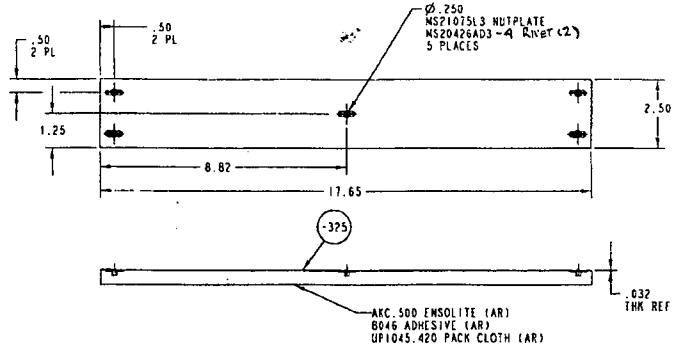


RELEASED
06-01-70



① -299 BUSHING
SCALE 2.000
MAT: 304 CRES. COND A

① -31 UPPER RESTRAINT WELDMENT
SCALE 0.500



① -305 BEARING
SCALE 1.000
MAT: 2024-13 AL
QQ-A-200/3

① -33 UPPER PAD ASSY
SCALE 0.500
MATL FOR -325: .032 THK 2024-T3 AL.
QQ-A-250/4

REFERENCE ONLY
11886

PREMIER AVIATION, INC.
3000 Aviation Parkway, Grand Prairie, Texas 75050
D105UV8 B67-43001 B1

ORIGINAL

Date: Monday, 08/09/2008 1:04:43 PM
User: Melanie Fauteux

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BEARING

Job Number: 41886

Part Number: PB6743001305

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

POWDER COATING

POWDER COATING



M 10 2 3 1 6



(10x)

Comment: POWDER COATING

Powder Coat Green Sandtex (Ref: 4.3.5.8) as per QSI 005 4.3
Mask Ø1.260"

START TIME:

OVEN TEMPERATURE:

FINISH TIME:

11:10
320 OF
11:40

M-L 08/11/26

7.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



(10)

Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

Ex 08/11/26

8.0

PACKAGING 1

PACKAGING RESOURCE #1



(10x)

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 439A

8/11/26

SO

9.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/11/27

Job Completion



u 08/11/27

Date: Monday, 08/09/2008 1:04:43 PM
 User: Melanie Fauteux

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : BEARING
Job Number : 41886	
Estimate Number : 12075	
P.O. Number :	Part Number : PB6743001305
This Issue : 08/09/2008 S.O. No. :	Drawing Number : B6743001 PAGE41
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : MACHINED PARTS	Drawing Revision : B1
Previous Run : 40063	Material :
Written By :	Due Date : 15/09/2008 Qty: 10 Um: Each
Checked & Approved By : <u>MF 08-09-08</u>	
Comment : Est. A 05.07.20 New issue KJ/JLM Est Rev:B Now on Doosan Lathe 08-06-25 JLM Verified By:EC	

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description: M7075r6s, R200

1.0 M2024T3R1.750 2.00" 2024-T3 Round Bar 1.750"

Comment: Qty.: 0.3150 f(s)/Unit Total: 1.5750 f(s)

2024-T3 Round Bar 1.750"

Material: 2024-T3 Round Bar 1.750"

(M2024T3R1.750)

Identify for B67-43001-305

Batch: M18781 40.2 inches

2.0 DOOSAN LATHE DOOSAN LATHE

Comment: DOOSAN

Turn as per Dwg B67-43001

Dwg Rev: 13

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0 QC8 SECOND CHECK

Comment: SECOND CHECK

5.0 HAND FINISHING1 HAND FINISHING RESOURCE #1

Comment: HAND FINISHING RESOURCE #1

Chemical Conversion Coat as per QSI 005 4.1